Remove differential from subframe and remove the OEM rear differential bushing

Method 1: Remove subframe, and press out OEM bushing. Use the supplied driver tool to engage the OEM bushing race. For best results, orient the smaller diameter end of the driver towards the stock bushing and start pressing, the smaller side will displace some of the OEM rubber and self-center the tool on the OEM bushing race.



Method 2: Using an appropriate "receiving cup" and clamp, press the OEM bushing out with the subframe on the car. As in method 1, orient the smaller diameter end of the driver tool towards the subframe bushing to self-center the driver on the OEM bushing race.

Method 3: Carefully cut out the OEM bushing.



DO NOT TORCH THE OEM BUSHING! Applying heat can alter the temper characteristics of the aluminum subframe and significantly weaken it. This applies to 350Z only, all 370Z including Nismo editions have steel subframes.

Use Scotch Brite or light sandpaper to smooth the bushing bore and remove any nicks.

Press the new aluminum bushing onto the subframe. Placing the aluminum bushing in a freezer overnight and working quickly may make this easier. The bushing bore on the OEM subframe is not

perfectly round due to distortion from welding, therefore some aluminum shaving may occur. Knock out OEM bushings from the front "ears" of the differential housing. Install the new aluminum bushings from the top and bottom of the "ears". Do not install any of the OEM washers/spacers that make up the OEM front bushings.

Re-install differential and and torque all hardware to OEM specs.

ONE-YEAR LIMITED WARRANTY AND DISCLAIMER

All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.

SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.

If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product.

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If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.

Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.